



SOLUTIONS

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Pipe Boot Installation

Step 1:

Prepare the subgrade around the area of the pipe. The subgrade must be smooth, uniform, and free of any protrusions.

Step 2:

Clean the surface of the liner around the penetration where the boot will be welded in place. Wipe away any dirt or dust particles. The surfaces of the liner, boot, and the pipe must be completely clean and dry.

Step 3:

Slide the boot sleeve on the pipe, making sure the boot is aligned and all surfaces are smooth.

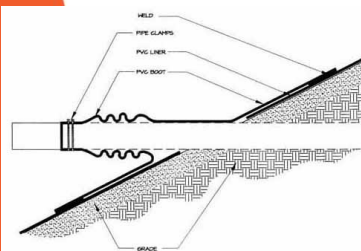
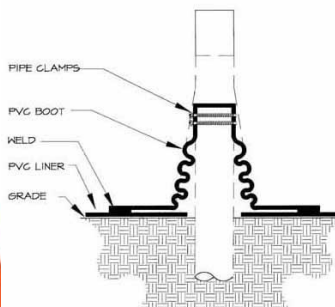
It may be necessary to trim the excess tapered portion of the boot sleeve.

Step 4:

Weld the boot apron to the liner using EPI provided adhesive. Apply the adhesive to the liner and the boot apron. Let the adhesive setup for several seconds before pressing the boot apron and the liner together using a roller. Make sure to smooth out any bubbles or wrinkles.

Step 5:

Seal the boot sleeve to the pipe using the stainless steel hose clamp. The clamp around the pipe will form a watertight seal to the pipe.



**For technical assistance, call EPI toll free
800-655-4637**

Preserving water resources for future generations